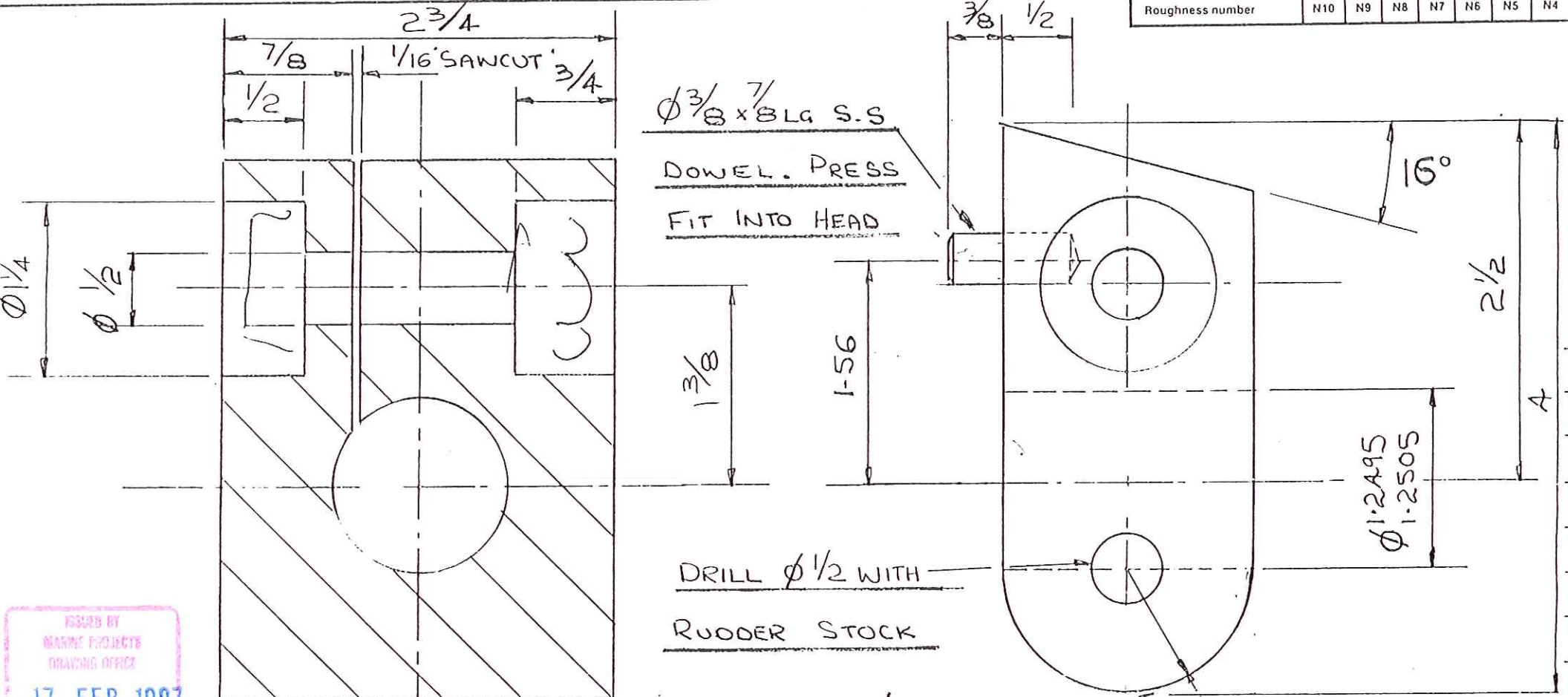


TEIGNBRIDGE PROPELLER LIMITED

DECOY INDUSTRIAL ESTATE - NEWTON ABBOT - DEVON TQ02 5NB - ENGLAND

N series of roughness numbers

Nominal value R.	micrometre	12.5	6.3	3.2	1.6	0.8	0.4	0.2
	microinch	500	250	125	63	32	16	8
Roughness number		N10	N9	N8	N7	N6	N5	N4



$\phi 3/8 \times 7/8$ LG S.S.
DOWEL. PRESS
FIT INTO HEAD

DRILL $\phi 1/2$ WITH
RUDDER STOCK

SUPPLY 1 OFF MSR 613
BOLT ASSY

ISSUED BY
MARINE PROJECTS
DRAWING OFFICE
17 FEB 1997

UNCONTROLLED

FIT 1 OFF 12mm x 2 1/2 BOLT
A 1 OFF 12mm NYLOC NUT

WEIGHT	KG	No.	CODE	DESC'			QTY.	MAT'L.
OPEN LIMITS		SCALE 1:1		(0)86	SIG.	DATE	CUSTOMER MARINE PROJECTS	
MAT'L. BS1400		HTB1		DR'N.	MS	22/85	COMP DESC' M2B	
PATT'N.				CH'D.			TILLER HEAD	
ALL DIM'NS ARE IN INCHES MM				SH'T 1 OF 1			COMP No. MSR 599	

3	22/1/86	MS	REDESIGNED
ISSUE	DATE	SIG.	CHANGE