



1/2" Ø S/STEEL RUDDER STOCK
SEE DRAWG M36-006

GRP TUBE
GEL COATED AROUND
BASE & GLASSED IN
WITH 6oz CSM

1/2" PLY WERE GLASSED OVER
WITH 4oz CSM

GUARD PEEKING

RUDDER CLAND

CASTING RESIN
ROUNDED IN
AROUND GRP TUBE
TO TOP OF TUBE
AND GLASSED OVER

5/8" PLY 10" HIGH

SKRIPPI JOINT
5x1/2 oz CSM
1x 1/2oz CSM
1x 1/2oz CSM
1x 1/2oz CSM
1x 1/2oz CSM
Total 7 1/2 oz + 2 LAYERS

SKEG LAYUP

1x 1/2 oz CSM
4x 2 oz CSM
Total 9 1/2 oz

SKEG BAR SEE DRAWG M36-037

FILLER
FRF FIBER FIX
6470

FILLER

FILLER
FRF FIBER FIX
6470

FILLER

RUDDER

FOAM

FOAM

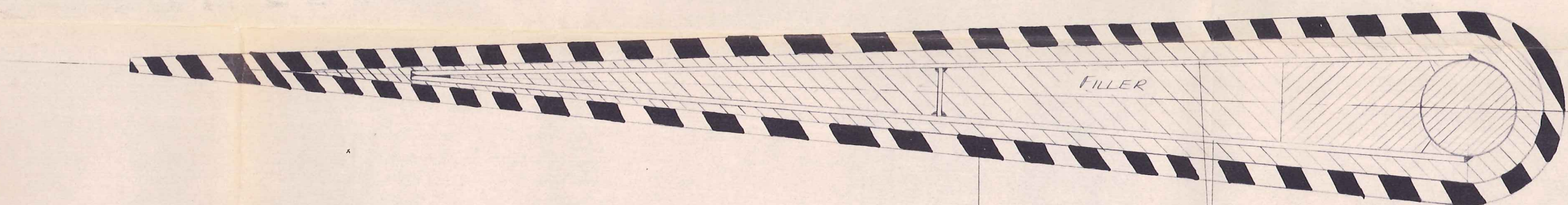
FOAM

FOAM

5/16" COPPER RIVETS
(2 rows)

HEEL FITTINGS SEE DRAWG M36-052

SECTION THROUGH RUDDER
(HALF FULL SIZE)




1 1/2" ϕ RUDDER STOCK
(38 mm ϕ)

2 x 1/8" FLAT BRACKETS
(51 mm x 3 mm)

RUDDER LAYUP

	1 x 1 1/2 oz	GSM
	3 x 2 oz	GSM
TOTAL	7 1/2 oz	GSM



MARINE PROJECTS (PLYMOUTH) LTD JULY 1979
MOODY 36
RUDDER AND SKEG CONSTRUCTION
SCALE 3":12" DRWN M HOBSON DRWG N°M36-075